



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W291**

TITLE: **Korean BBQ Sauce**

Product Specification

Product Code	SKSABQ291/BT01 (300g / 256ml)
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General Product Description	Thick and glossy dark sauce with pear, sweet soy and ginger notes
Visual Appearance & Colour	Dark brown sauce
Product Flavour	Sweet soya and ginger
Product Aroma	Soya sauce, fruit and ginger
Product Texture	Thick set sauce

Name of the food: Legal Name / Customary Name / Descriptive Name (highlight as appropriate)	Sweet Soya & Ginger Flavoured Tomato Sauce
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List of Ingredients (including QUID and allergy / intolerance information):	Sugar and Cane Molasses (20%), Water, Tomato Puree (10%), Onion Puree, Pear, Spirit Vinegar, Honey, Soy Sauce (5%) (Water, Salt, Colour: Caramel, Sugar, Soybeans, Wheat), Ginger Puree (4%), Apple Juice Concentrate, Mirin (3%), Cornflour, Garlic Puree, Spice.
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Country of Origin:	UK
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Ingredient	Country of Origin
Sugar and Cane Molasses	UK, USA
Water	UK
Tomato Puree	Greece, Italy
Onion Puree	Poland
Pear	Italy
Spirit Vinegar	UK, Netherlands, Germany
Honey	Australia, Argentine, Brazil, Chile, China, Greece, Guatemala, Hungary, Mexico, New Zealand, Romania, Spain, UK, Ukraine, Uruguay, Vietnam
Soy Sauce	China
Water	China
Salt	China
Caramel	China
Sugar	China
Soybeans	China
Wheat	China
Ginger	China
Apple Juice Concentrate	France, Poland, Spain
Mirin	China

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Cornflour	Manufactured in: Germany Origin of raw material crop: France Hungary, Italy
Garlic Puree	China
Black Pepper	Vietnam, Indonesia, Brazil

Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No	Sugar and Cane Molasses
536	Potassium Ferrocyanide	Anti-Caking Agent	No	Salt in Soy Sauce
150a	Caramel	Colour	Yes	Dark Soy Sauce
220	Sulphur Dioxide	Starch Extraction	No	Cornflour

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.6	3.4	3.8
TSS (%)	39	37	41

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.


Microbiological Standards: Cfu unless otherwise stated.

	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA Only if indicated by Entro results	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	166	194	NUTRICALC
ENERGY (KJ)	706	826	NUTRICALC
FAT (g)	0.0	0.0	NUTRICALC
SATURATED FAT (g)	0.0	0.0	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	38.0	44.5	NUTRICALC
SUGAR (g)	34.0	39.8	NUTRICALC
FIBRE (g)	1.0	1.2	NUTRICALC
PROTEIN (g)	1.4	1.6	NUTRICALC
SALT (g)	1.1	1.3	NUTRICALC

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TITLE: **Korean BBQ Sauce**

FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	NO	Wheat in Soy Sauce
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	NO	Soy Sauce contains Soybeans
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	Cornflour
Fruit and Fruit Derivatives	NO	Pear, Tomato Puree, Apple Juice Concentrate
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Onion Puree, Garlic Puree
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	

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Monosodium Glutamate	YES	
Additives	NO	Ref table on page 2 for details
Preservatives	YES	
Azo Colours and Coal Tar Dyes	YES	
Glutamates	NO	Glutamates are naturally present in soya bean in the Soya Sauce
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	NO	E150a in Soy Sauce
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	NO
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	NO
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

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GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	No
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	No
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	No
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No

Shelf Life & Storage Conditions

Shelf life from date of manufacture:	1 year
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Store in a cool place, away from direct sunlight.
Shelf life once opened:	Once opened refrigerate and consume within 6 weeks and by best before end date.
Special Instructions:	Shake before use

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Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
300g / 256ml	300g	291g	282g	6	3.1kg

Coding on Primary packaging (single unit)

Method	Ink jet onto lid
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 05 2020 M0028
Position on unit	Printed on lid
Barcode number on unit	5060092697194


Coding on Secondary Packaging (single case)

Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 05 2020 M0028
Position on unit	Printed centrally on outer case label
	5060092697200

Packaging

Primary =

Description	Dimension	Material	Colour	Weight
Glass	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

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Secondary

Description	Cardboard Outer Case with Divider
Dimension	W: 208mm H: 149mm D: 135mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 74g Divider: 31.5g

SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

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STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	<i>E E Scott</i>
DATE:	06/12/22

OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

Product Code		Version:	
Product Name		Date:	
COMPANY:			
ADDRESS:			
NAME:			
POSITION:			
SIGNATURE:			
DATE:			
PLEASE RETURN TO:	Elizabeth Scott, Quality Compliance Manager, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessaucers.co.uk Tel: + 44 (0) 1394 420 759 Fax: + 44 (0) 1394 420288		

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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
16/06/2020	mls added to description and nutritionals	George Clamp
23/06/2020	Correction to g/ ml conversion.	George Clamp
17/09/2020	QUID for Mirin added to list of ingredients to match product label.	Elizabeth Scott
29/12/20	Country of origin for honey updated, following information received from supplier.	Elizabeth Scott
06/05/21	265ml added to Pack Weight / Volume Available section. Colour of lid for retail bottle changed from silver to raspberry. Descriptive name updated from Sweet Soya and Ginger Sauce to Sweet Soya & Ginger Flavoured Sauce.	Elizabeth Scott
28/09/21	Country of origin information reviewed and updated for: tomato puree, honey, soy sauce, apple juice concentrate, and black pepper. pH of product updated.	Elizabeth Scott
28/01/2022	Version 8, Correction to g/ ml conversion. All references updated.	George Clamp
06/12/22	Country of origin information updated for spirit vinegar and cornflour. Fibre values added to nutrition table. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec.	Elizabeth Scott

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