



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W239**

TITLE: **Hot and Spicy BBQ Sauce**

Product Specification

Product Code	SKSABQ239/0325 (315g / 267ml)
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General Product Description	A thick, smoke flavoured hot chilli BBQ sauce
Visual Appearance & Colour	Glossy, dark redy/ brown sauce with flecks of chilli seeds throughout
Product Flavour	Sweet, smoke flavoured chilli BBQ sauce. Heat developing as an after flavour form the chilli
Product Aroma	Smokey, slightly acidic
Product Texture	Thick, smooth sauce with flecks of chilli seeds throughout

Name of the food: Legal Name / Customary Name / Descriptive Name (<i>highlight as appropriate</i>)	Hot & Spicy Chilli Tomato Sauce
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List of Ingredients (including QUID and allergy / intolerance information):	Tomato Puree (35%), Sugar and Cane Molasses (21%), Water, Spirit Vinegar, Honey (5%), Black Treacle, Rapeseed Oil, Seasoning (2%) (Salt, Sugar, Smoke Powder (Smoke Flavouring), Honey Powder, Tomato Powder, Thickener: Modified Maize Starch, Natural Flavouring Extracts, Smoke Flavouring, Garlic Powder, Onion Powder, Spices, Barley Malt Extract, Stabiliser: Xanthan Gum), Thickener: Modified Maize Starch, Worcestershire Sauce (Malt Vinegar (from Barley), Spirit Vinegar, Molasses, Sugar, Salt, Anchovies (Fish), Tamarind Extract, Onions, Garlic, Spice, Flavourings), Red Chilli (2%), Garlic Puree, Smoked Paprika, Preservative; Sorbic Acid.
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Country of Origin:	UK
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Ingredient	Country of Origin
Tomato Paste	Italy, Greece
Sugar & Cane Molasses	Produced from Sugar beet grown in the UK and Cane Molasses produced in the USA.
Water	UK
Spirit Vinegar	UK, Netherlands, Germany
Honey	Australia, Argentine, Brazil, Chile, China, Greece, Guatemala, Hungary, Mexico, New

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TITLE: **Hot and Spicy BBQ Sauce**

	Zealand, Romania, Spain, UK, Ukraine, Uruguay, Vietnam
Black Treacle	Argentina, Guadeloupe, Mozambique, Australia, Guatemala, Nicaragua, Belize, Guyana, Panama, Brazil, Honduras, Peru, Costa Rica, Jamaica, Reunion, El Salvador, Laos, South Africa, Eswatini / formally Swaziland, Malawi, Zambia, Fiji, Mexico.
Rapeseed Oil	UK, France, Belgium, Netherlands, Germany, Romania, Bulgaria, Latvia, Other countries near black sea (Moldavia, Ukraine). Russia, Kazakhstan. Less likely, Australia, Argentina.
Seasoning	UK Manufactured
Worcestershire Sauce	UK Manufactured
<i>Malt Vinegar</i>	UK
<i>Spirit Vinegar</i>	UK
<i>Molasses</i>	UK
<i>Sugar</i>	UK
<i>Salt</i>	UK
<i>Anchovies</i>	<i>Mediterranean, N.E & S.W Atlantic</i>
<i>Tamarind Extract</i>	<i>India</i>
<i>Onions</i>	<i>UK, Europe</i>
<i>Garlic</i>	<i>Spain</i>
<i>Spice</i>	<i>Various</i>
<i>Flavourings</i>	UK
Red Chillies	China, India
Modified Maize Starch	Manufactured in: Italy, France Origin of raw material crop: France, Hungary, Italy
Garlic Puree	China
Smoked Paprika	Spain, Peru, China
Sorbic Acid	China

Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No <10mg/kg	Sugar and cane molasses
535	Sodium Hexacyanoferrate II	Anti caking agent	No	Salt in Worcestershire Sauce and Salt in

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TITLE: **Hot and Spicy BBQ Sauce**

				Seasoning
1520	Propylene Glycol	Carry over from flavouring	No	Flavouring in Worcestershire Sauce
220	Sulphur Dioxide	Trace. Carry over from Molasses, sugar & naturally occurring in onion & garlic	No <10mg/kg	Molasses, sugar & naturally occurring in onion & garlic in Worcestershire Sauce
220	Sulphur Dioxide	Starch Extraction	No <10mg/kg	Modified Maize Starch
1422	Modified Maize Starch	Thickener	Yes	Modified Maize Starch
504	Magnesium Carbonate	Free flow agent	No	Seasoning
433	Polysorbate 80	Solvent / emulsifier	No	Flavouring preparation in seasoning
341iii	Tricalcium Phosphate	Anti caking agent	No	Honey powder
551	Silicon Dioxide	Free flow agent	No	Seasoning
200	Sorbic acid	Preservative	Yes	Sorbic acid

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TITLE: **Hot and Spicy BBQ Sauce**

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.6	3.4	3.8
TSS (%)	45	43	47

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data

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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	211	250	NUTRICALC
ENERGY (KJ)	880	1039	NUTRICALC
FAT (g)	3.1	3.6	NUTRICALC
SATURATED FAT (g)	0.0	0.2	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	42.0	49.0	NUTRICALC
SUGAR (g)	37.0	43.0	NUTRICALC
FIBRE (g)	1.8	2.1	NUTRICALC
PROTEIN (g)	2.2	2.6	NUTRICALC
SALT (g)	1.8	2.1	NUTRICALC

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TITLE: **Hot and Spicy BBQ Sauce**

FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	YES	Malt Extract in Seasoning, contains <3ppm gluten and is declarable as 'Gluten Free'. Worcestershire Sauce also contains Malt Vinegar from barley, level of gluten <20ppm and is declarable as 'Gluten Free'.
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	NO	Anchovies (Fish) in Worcestershire Sauce
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	E1422 Modified Maize Starch
Fruit and Fruit Derivatives	NO	Tomato Puree
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Onions in Worcestershire

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TITLE: **Hot and Spicy BBQ Sauce**

		Sauce, Onion Extract in Seasoning
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	
Monosodium Glutamate	YES	
Additives	NO	E220, E535, E1520, 536, E1422, E504, E433, E341iii, E551, E200
Preservatives	NO	E200 Sorbic Acid
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	NO	Flavouring in Worcestershire Sauce
Artificial Flavouring	NO	Flavouring in Worcestershire Sauce
Smoke Flavouring	NO	Seasoning
Irradiated Material	YES	

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TITLE: **Hot and Spicy BBQ Sauce**

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	No
Vegans	No
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	Yes
Lactose Intolerant	Yes
Nut and sesame allergy sufferers	Yes

Nut Information:


Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	No
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	No
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	No
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No

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Shelf Life & Storage Conditions

Shelf life from date of manufacture:	18 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date.
Shelf life once opened:	Retail: 6 weeks refrigerated
Special Instructions:	Retail: Shake before use

Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
315g / 267ml (retail)	315g	305.6g	296.4g	6	3.2kg


Coding on Primary packaging (single unit)

	Glass Bottle
Method	Ink jet onto lid
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed on lid
Barcode number on unit	5060092695138

Coding on Secondary Packaging (retail glass single case only)

Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092695145

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Packaging

Primary = Small Bottle (Glass Retail)

Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

Secondary

	Small Retail Bottle
Description	Cardboard Outer Case with Divider
Dimension	W: 208mm H: 149mm D: 135mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 74g Divider: 31.5g

SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.
If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
General manual handling rules apply with regard to storage, carrying and handling of product.
Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

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TITLE: **Hot and Spicy BBQ Sauce**

WARRANTY STATEMENT:

To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	05/12/22


OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

COMPANY:	
ADDRESS:	
NAME:	
POSITION:	
SIGNATURE:	
DATE:	
PLEASE RETURN TO:	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessauces.co.uk Tel: + 44 (0) 1394 420 759 Fax: + 44 (0) 1394 420288

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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
15/04/15	1. Recipe re developed as product too thick and difficult to get out of bottle. Level of starch reduced. List of ingredients updated, nutritional information updated and fill weight reduced to 315g.	<i>E E-Scott</i>
15/07/15	1. Country of origin information for vinegar updated. Spirit Vinegar now also from Holland and Belgium, as well as UK.	<i>E E-Scott</i>
15/06/16	1. Volume added to product code section and to the pack weight/ volume available section. Nutritional information per 100ml added to spec.	<i>E E-Scott</i>
22/09/2016	1. Country of origin info updated for paprika, also now sourced from China	<i>E E-Scott</i>
26/09/16	1. Country of origin information updated for honey	<i>E E-Scott</i>
16/03/17	Name corrected from Hot and chill BBQ to Hot and spicy BBQ sauce.	<i>Spittank</i>
16/08/17	Shelf life extended to 18 months	<i>Spittank</i>
04/09/2019	Country of origin information updated for rapeseed oil	<i>Quibert</i>
20/01/2020	Country of origin updated for Soft Dark Brown sugar, following updated information received from supplier.	<i>Quibert</i>
29/12/20	1. Country of origin for honey updated, following information received from supplier.	<i>E E-Scott</i>
21/04/21	2. Descriptive name of product updated from Smoke Flavour Hot and Spicy Chilli Tomato Sauce to Hot & Spicy Chilli Tomato Sauce. 3. Country of origin for honey, modified maize starch and smoked paprika updated. 4. Nutritional information re calculated and rounded. 5. Colour of lid for bottle updated from silver to raspberry.	<i>E E-Scott</i>
16/11/22	Black treacle country of origin updated based on information provided by the supplier.	<i>Spittank</i>
05/12/22	1. Country of origin for spirit vinegar, red chillies and modified maize starch updated. 2. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec.	<i>E E-Scott</i>

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3. Value for Fibre added to nutrition table.

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