



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W169**

TITLE: **Hoi Sin Sauce**

Product Specification

Product Code	SKSAHS169/0330 (330g/ 256ml) CTSAHS169/0002 (Catering 2kg)
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General Product Description	A sweet and spiced sauce with crushed yellow beans and Chinese spices
Visual Appearance & Colour	Glossy , dark brown sauce with red / orange tones
Product Flavour	A rich, sweet sauce with strong tones of soy sauce and Chinese spices
Product Aroma	Sweet, soy sauce with aromatic Chinese spices
Product Texture	A smooth, pourable and slightly viscose sauce


Name of the food: Legal Name / Customary Name / Descriptive Name (highlight as appropriate)	Hoisin Sauce
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List of Ingredients (including QUID and allergy / intolerance information):	Sugar and Cane Molasses, Water, Yellow Bean Sauce (12%) [Soyabean (Soyabeans , Water, Salt, Wheat Flour), Sugar, Salt], Soy Sauce (Water, Salt, Colour: Caramel, Sugar, Soyabean, Wheat), Red Wine Vinegar, Partially Inverted Sugar Syrup and Cane Molasses, Thickener: Modified Maize Starch, Rapeseed Oil, Red Chilli Puree (Red Chilli, White Wine Vinegar, Sunflower Oil, Salt, Stabiliser: Guar Gum), Garlic Powder, Spices.
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Country of Origin:	UK
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Ingredient	Country of Origin
Sugar and Cane Molasses	Mixed UK Non-UK Origin
Water	UK
<i>Yellow Bean Sauce</i>	<i>UK manufactured</i>
<i>Soyabean</i>	<i>Canada</i>
<i>Water</i>	<i>UK</i>
<i>Salt</i>	<i>UK</i>
<i>Wheat Flour</i>	<i>UK</i>
<i>Sugar</i>	<i>UK, France</i>
<i>Salt</i>	<i>UK</i>
<i>Soy Sauce</i>	<i>China</i>
<i>Water</i>	<i>China</i>

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<i>Salt</i>	<i>China</i>
<i>Caramel</i>	<i>China</i>
<i>Sugar</i>	<i>China</i>
<i>Soyabean</i>	<i>China</i>
<i>Wheat Flour</i>	<i>China</i>
Red Wine Vinegar	Spain
Black Treacle	Manufactured in UK. Origin of sugar: Argentina, Guadeloupe, Mozambique, Australia, Guatemala, Nicaragua, Belize, Guyana, Panama, Brazil, Honduras, Peru, Costa Rica, Jamaica, Reunion, El Salvador, Laos, South Africa, Eswatini / formally Swaziland, Malawi, Zambia, Fiji, Mexico.
Modified Maize Starch	Country of manufacture: Italy, France. Country of raw material crop: France, Hungary, Italy
Rapeseed Oil	UK, France, Germany, Hungary, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Australia, Denmark, Uruguay.
Red Chilli Puree	UK Manufactured
<i>Red Chilli</i>	<i>China, India</i>
<i>White Wine Vinegar</i>	<i>Spain</i>
<i>Sunflower Oil</i>	<i>UK, France, Hungary, Belgium, Netherlands</i>
<i>Salt</i>	<i>UK</i>
<i>Guar Gum</i>	<i>India, Pakistan</i>
Garlic Powder	China
Spices	India, Egypt, Indonesia, Vietnam, China, Madagascar

Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
150a	Caramel	Colour	Yes	Dark Soy Sauce
536	Potassium Ferrocyanide	Anti Caking Agent	No	Salt in Soy Sauce
220	Sulphur Dioxide	Sugar Extraction	No	Sugar and Cane Molasses
220	Sulphur Dioxide	Naturally Occurring	No	Modified Maize Starch
220	Sulphur Dioxide	Carry over from	No	Red Wine Vinegar

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		the wine used to produce the vinegar		
220	Sulphur Dioxide	Sugar Extraction	No <10 mg/kg	Sugar
1422	Modified Maize Starch	Thickener	Yes	N/A
412	Guar Gum	Stabiliser	Yes	Red Chilli Puree
170	Calcium Carbonate	Vitamin fortification	No	Wheat Flour in Yellow Bean Sauce

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.7	3.5	3.9
TSS (%)	65	63	67

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA Only if indicated by Entro results	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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NUTRITIONAL STANDARDS :

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	265	342	NUTRICALC
ENERGY (KJ)	1123	1449	NUTRICALC
FAT (g)	1.9	2.4	NUTRICALC
SATURATED FAT (g)	0.0	0.0	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	59.0	76.0	NUTRICALC
SUGAR (g)	50.0	65.0	NUTRICALC
FIBRE (g)	0.1	0.2	NUTRICALC
PROTEIN (g)	2.3	3.0	NUTRICALC
SALT (g)	3.55	4.5	NUTRICALC

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FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	NO	Soya Sauce contains Wheat Flour and Yellow Bean Sauce also contains Wheat Flour
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	NO	Dark Soy Sauce and Soya bean and Soya Sauce in the Yellow Bean Sauce
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	Modified Maize Starch
Fruit and Fruit Derivatives	YES	
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Maize Starch , Garlic Powder, Rapeseed Oil
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	

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Monosodium Glutamate	YES	
Additives	NO	Ref table on page 2 for details
Preservatives	YES	
Azo Colours and Coal Tar Dyes	YES	
Glutamates	NO	Glutamates are naturally present in soya bean in the Soya Sauce used in the Yellow Bean Sauce
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	NO	Caramel E150a present in Soy Sauce and also in the Yellow Bean Sauce
Artificial Colour	YES	
Natural Flavouring	YES	
Artificial Flavouring	YES	
Smoke Flavouring	YES	
Irradiated Material	YES	

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IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	YES
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	NO
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES


Nut Information:


Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	NO
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	NO
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	NO
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO

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Shelf Life & Storage Conditions

Shelf life from date of manufacture:	Retail: 18 months Catering: 14 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Retail: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date. Catering: Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 21 days and by best before end date.
Shelf life once opened:	Retail: 6 weeks Catering: 21 days
Special Instructions:	Retail: Shake before use


Pack Weight / Volume Available:


Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
330g / 256ml Glass Retail Bottle	330g	320.1g	310.5g	6	3.3kg
2kg Catering Bucket	2000g	1970.0g	1940g	N/A	N/A

Coding on Primary packaging (single unit)

	330g Retail Bottle	Catering Bucket
Method	Ink jet onto lid	Printed on outer case label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 08 2023 M1310
Position on unit	Printed on lid	Printed centrally on outer case label
Barcode number on unit	5060092693875	5060092698344

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Coding on Secondary Packaging (retail glass single case only)

	330g Retail Bottle
Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092693882


Packaging

Primary = Small Bottle (Glass Retail)

Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

Primary = Catering Bucket

Description	Dimension	Material	Colour	Weight
Plastic Bucket	External Lidded Diameter: 202mm	Polypropylene Food Grade Plastic	Pre Printed Multicoloured	76g
Plastic Lid	Lidded Height: 103mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 62mm Width: 187mm	Paper	White	1.1g

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Secondary

Description	Cardboard Outer Case with Divider 330g Retail Bottle
Dimension	W: 208mm H: 149mm D: 135mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 74g Divider: 31.5g

SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.
 If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
 General manual handling rules apply with regard to storage, carrying and handling of product.
 Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully complaint with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

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STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	30/01/23

OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

COMPANY:	
ADDRESS:	
NAME:	
POSITION:	
SIGNATURE:	
DATE:	
PLEASE RETURN TO:	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessauces.co.uk Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288

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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
22/01/14	<ol style="list-style-type: none"> Information updated onto version 4 of D036 / spec Ingredient declaration updated: allergens highlighted in bold, QUID added for sugar Country of origin information updated Sulphur Dioxide for sugar added to list of additives / E numbers Minimum shelf life once opened increased from 3 to 6 weeks T2 updated from 310.2g to 310.5g Catering pack size removed as no longer available Packaging information updated (sizes, dimensions etc) 	<i>E E-Scott</i>
10/09/14	<ol style="list-style-type: none"> Supplier of Soy Sauce delisted product. Alternative match found. List of ingredients, country of origin information, list of additives, nutritional and food intolerance information updated to reflect new supply. 	<i>E E-Scott</i>
15/07/15	<ol style="list-style-type: none"> Country of origin information for vinegar updated. Red Wine Vinegar now also from Portugal, as well as Spain. 	<i>E E-Scott</i>
08/06/16	<ol style="list-style-type: none"> Volume added to product code section and to the pack weight / volume available section. Nutritional information per 100ml added to spec. 	<i>E E-Scott</i>
08/06/16	<ol style="list-style-type: none"> Generic sachet information added to spec. 	<i>E E-Scott</i>
29/06/2016	<ol style="list-style-type: none"> Recipe altered using new yellow bean sauce supply Nutritional information changed Country of origin info changed for yellow bean Sauce Changes to pH and TSS Nutritional information in ml's and volume in ml's TBC following factory trial 	<i>E E-Scott</i>
12/07/16	<ol style="list-style-type: none"> Supplier amended list of ingredients for Soy Sauce. Wheat Flour now declarable as 'wheat' (grain). List of ingredients updated. 	<i>E E-Scott</i>
30/08/2016	<ol style="list-style-type: none"> Garlic powder country of origin changed from USA to China 	<i>E E-Scott</i>
16/08/17	<ol style="list-style-type: none"> Shelf life of product packed into glass extended to 18 months. 	<i>Scott</i>
09/10/17	<ol style="list-style-type: none"> Packaging information updated for the new bulk box 	<i>Scott</i>
13/06/18	<ol style="list-style-type: none"> E202 Potassium Sorbate removed from table of additives. New approved source of Yellow Bean Sauce does not contain E202. Failed to remove additive from table when spec was updated with new 	<i>Scott</i>

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	ingredient details 29/06/16.	
20/06/18	<ol style="list-style-type: none"> E375 Niacin removed from table of additives. Niacin in the wheat flour used in the Yellow Bean Sauce is not an additive, it is a vitamin permitted under The Fortified Food Legislation. Box weight of 300g generic sachets updated, along with details for the bulk sachet packing box. 	E E-Scott
18/07/18	<ol style="list-style-type: none"> Country of origin information updated for Red Wine Vinegar, following updated information received from supplier. Now just from Spain. 	E E-Scott
11/03/2019	Country of origin for Rapeseed Oil updated, following updated information received from supplier.	<i>Quibert</i>
04/09/2019	Country of origin for Rapeseed Oil updated, following updated information received from supplier.	<i>Quibert</i>
20/01/2020	Country of origin updated for white granulated sugar, following updated information received from supplier.	<i>Quibert</i>
13/03/2020	Added volume in millilitres (mls)	<i>[Signature]</i>
17/03/20	Nutritional information per 100ml added to spec	E E-Scott
12/05/21	<ol style="list-style-type: none"> Generic sachets removed from spec as no longer available. Descriptive name updated from 'Sweet Asian Style Sauce made with Yellow Bean, Soy Sauce, and Chinese spices' to 'Hoisin Sauce'. QUID updated in list of ingredients. Nutritional information rounded. Colour of lid for bottle updated from silver to raspberry. 	E E-Scott
23/09/21	<ol style="list-style-type: none"> Country of origin for red chilli in red chilli puree updated to include India. Sea Salt in list of ingredients for red chilli puree changed to salt, following receipt of specification from supplier. 	E E-Scott
16/11/22	<ol style="list-style-type: none"> Country of origin information updated for: Yellow Beans Sauce, Soy Sauce, Modified Maize Starch, Rapeseed Oil, Red Chilli Puree and Spices, based on information received from our suppliers. 	E E-Scott
05/12/22	<ol style="list-style-type: none"> Value for Fibre added to nutrition table. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec. 	E E-Scott

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10/01/23	1. Details for 2kg catering bucket added to spec.	<i>E E-Scott</i>
30/01/23	1. Country of origin for sugar updated, following information received from supplier.	<i>E E-Scott</i>

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