



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

Product Specification

Product Code	SKSATK152/0300 (300g / 256ml Retail) CTSATK152/0002 (Catering)
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General Product Description	Made with vodka and all the usual Bloody Mary ingredients (Worcestershire Sauce, Celery Salt, Tabasco). Delicious tomato ketchup, rich, colourful and full of body.
Visual Appearance & Colour	Redy / Orange in colour with fine flecks of spice throughout. This product darkens with age, due to the tomatoes)
Product Flavour	Rich tomato flavour with a kick of heat from Tabasco Sauce, a freshness of celery and spices
Product Aroma	Subtle tones of tomato
Product Texture	Thick, smooth and pourable ketchup

Name of the food: Legal Name / Customary Name / Descriptive Name (highlight as appropriate)	Tomato Ketchup with Vodka & Worcestershire Sauce.
-----------------------------------------------------------------------------------------------------------------	---------------------------------------------------------

List of Ingredients (including QUID and allergy / intolerance information):	Tomatoes (123g in 100g ketchup), Sugar, Spirit Vinegar, Thickener: Modified Maize Starch, Worcestershire Sauce (1%) (Malt Vinegar (from Barley), Spirit Vinegar, Molasses, Sugar, Salt, Anchovies (Fish), Tamarind Extract, Onions, Garlic, Spice, Flavourings), Vodka (1%), Celery Salt (1%) (Salt, Celery Seeds), Tabasco Sauce (1%) (Spirit Vinegar, Red Peppers, Salt), Garlic Powder, Onion Powder, Spice, Seasoning (Tomato Powder, Sea Salt, White Wine Powder (White Wine Concentrate, Maltodextrin), Sugar, Onion Powder, Cassia, Oregano, Thyme, Garlic Powder, Natural Flavourings, Clove, Natural Colour: Paprika Extract, Spice Extract, Onion Extract).
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Country of Origin:	UK
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Ingredient	Country of Origin
Water	UK
Tomato Puree	Italy, Greece
Sugar	Mixed UK Non-UK Origin
Spirit Vinegar	UK, Netherlands, Germany
Modified Maize Starch	Manufactured in: Italy, France Origin of raw material crop: France, Hungary, Italy
Worcestershire Sauce	UK Manufactured

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 1 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					

T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc

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DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

Vodka	France, UK Reduced to target strength in UK
Celery Salt	UK blended
Tabasco Sauce	USA
Garlic powder	China
Onion Powder	Egypt, France, China, India
Spice	Vietnam, Indonesia, Brazil
Seasoning	UK Manufactured

Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No	Sugar
1422	Modified Maize Starch	Thickener	Yes	N/A
220	Sulphur Dioxide	Starch Extraction	No	Modified Maize Starch
E535	Sodium hexacyanoferrate II	Non in finished product	No	Salt in Worcestershire Sauce and Seasoning
E1520	Propylene Glycol	Non in finished product	No	Carry over from flavouring in Worcestershire Sauce
E220	Sulphur dioxide	Non in finished product	No	Worcestershire Sauce: Trace carry over from Molasses, sugar & naturally occurring in Onions and Garlic
551	Silicon Dioxide	Anti-caking agent	No	Celery Salt
220	Sulphur Dioxide	Preservative	No	White Wine Powder in the Seasoning
160	Paprika Extract	Colour	Yes	Seasoning
433	Polysorbate 80	Emulsifier / Stabiliser	No	Seasoning
504	Magnesium Carbonate	Free Flow Agent	No	Seasoning

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 2 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.6	3.4	3.8
TSS (%)	30	28	32

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 3 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		

	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W152
	TITLE: Bloody Mary Tomato Ketchup

MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 4 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**


REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	114	134	NUTRICALC
ENERGY (KJ)	486	569	NUTRICALC
FAT (g)	0.0	0.0	NUTRICALC
SATURATED FAT (g)	0.0	0.0	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	26.0	30.0	NUTRICALC
SUGAR (g)	19.0	22.0	NUTRICALC
FIBRE (g)	0.5	0.6	NUTRICALC
PROTEIN (g)	1.1	1.3	NUTRICALC
SALT (g)	1.3	1.5	NUTRICALC

VERSION NUMBER: 34	CREATED BY: E. Scott	APPROVED BY: 	PAGE 5 OF 16
ISSUE DATE: 30/01/23			
REVIEW DUE DATE: N/A			
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc		THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED	



DOMAIN: QUALITY MANAGEMENT SYSTEM

REF N°: R3.6.2.W152

TITLE: Bloody Mary Tomato Ketchup

FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	NO	Malt Vinegar in Worcestershire Sauce is derived from barley. Level of gluten <20ppm and is declarable as 'Gluten Free'. Vodka is derived from sugar beet or wheat (exempt from labelling as distilled)
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	NO	Anchovies in Worcestershire Sauce
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	NO	Celery Salt
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	Modified Maize Starch
Fruit and Fruit Derivatives	NO	Tomatoes
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Onion Powder, Garlic Powder, Celery, Red

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 6 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

		Peppers, Onion, Garlic, Vodka is derived from Sugar Beet or Wheat
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	
Monosodium Glutamate	YES	
Additives	YES	See list on page 2
Preservatives	NO	Sulphur Dioxide in Seasoning, exempt from labelling as processing aid
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 7 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	NO	E160 in seasoning
Artificial Colour	YES	
Natural Flavouring	NO	Seasoning, Worcestershire Sauce
Artificial Flavouring	NO	Worcestershire Sauce
Smoke Flavouring	YES	
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	NO
Vegans	NO
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 8 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: QUALITY MANAGEMENT SYSTEM

REF N°: R3.6.2.W152

TITLE: Bloody Mary Tomato Ketchup

GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	NO
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	NO
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	NO
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	NO

Shelf Life & Storage Conditions

Shelf life from date of manufacture:	300g bottle & 38g mini jar 18 months Catering bucket 14 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Store in a cool place, away from direct sunlight.
Shelf life once opened:	Once opened refrigerate and consume within: 300g: 6 weeks and by best before end date. CATERING: 21 days and by best before end date.

VERSION NUMBER: 34	CREATED BY: E. Scott	APPROVED BY:	PAGE 9 OF 16
ISSUE DATE: 30/01/23			
REVIEW DUE DATE: N/A			
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc		THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED	



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

Special Instructions:

Bottle Only - Shake before use

Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
300g / 256ml (Retail)	300g	291g	282g	6	3.2kg
2.000kg	2.000kg	1.970kg	1.940kg	N/A	N/A


Coding on Primary packaging (single unit)

	Glass Bottle	Bucket
Method	Ink jet onto lid	Printed on computer generated label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed on lid	Printed on label
Barcode number on unit	5060092693677	5060092695428

Coding on Secondary Packaging (retail glass bottle single case only)

	Retail glass bottle single case only
Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092693684

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 10 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		

	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W152
	TITLE: Bloody Mary Tomato Ketchup

Packaging

Primary = Small Bottle (Glass Retail)


Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g


Primary = 2.000 Ltr / kg

Description	Dimension	Material	Colour	Weight
Plastic Bucket	Overall Diameter: 201mm Height: 103mm	Polypropylene Food Grade Plastic	White	76g
Plastic Lid	Height: 20.2mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 189mm Width: 65mm	Paper	Multicoloured	1.2g

Secondary

	Small Retail Bottle
Description	Cardboard Outer Case with Divider
Dimension	W: 208mm H: 149mm D: 135mm
Material	Cardboard
Colour	White outer case with brown divider BRAKES HAS BLUE CASE LABEL
Weight	Case: 74g Divider: 31.5g

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 11 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		

	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W152
	TITLE: Bloody Mary Tomato Ketchup

SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.

If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.

General manual handling rules apply with regard to storage, carrying and handling of product.

Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

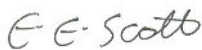
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.


Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	30/01/23

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 12 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

Product Code		Version:	
Product Name		Date:	
COMPANY:			
ADDRESS:			
NAME:			
POSITION:			
SIGNATURE:			
DATE:			
PLEASE RETURN TO:	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessaucos.co.uk Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288		

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:		PAGE 13 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS

DATE	AMENDMENTS / ADDITION	APPROVED BY
06/11/13	<ol style="list-style-type: none"> Information updated onto version 4 of D036 / spec Ingredient declaration updated: allergens highlighted in bold, function of modified maize starch added, compound ingredient declaration for seasoning updated following changes in the Flavouring Regulations. Country of origin information updated List of declarable and non declarable additives updated Nutritional information updated Food intolerance information updated Catering pack details added to spec Packaging information updated (sizes, dimensions etc) 	E E-Scott
19/03/14	<ol style="list-style-type: none"> Name at the top of the spec amended to remove reference to 'Chase' Vodka. A non branded Vodka is now used in this product. Updated raw material spec received from supplier: Celery Salt now contains E551 Silicon Dioxide as an anti caking agent instead of E552 Calcium Silicate. Table of additives updated. 	E E-Scott
10/12/14	<ol style="list-style-type: none"> Packaging details for table sauce added to specification 	E E-Scott
10/03/15	<ol style="list-style-type: none"> Colour of catering lid has changed from red to plum 	E E-Scott
28/05/2015	<ol style="list-style-type: none"> Addition of 6 pack with blue case label for Brakes 	<i>[Signature]</i>
15/07/15	<ol style="list-style-type: none"> Country of origin information updated for vinegar. Spirit Vinegar now also from Holland and Belgium, as well as UK. 	E E-Scott
11/09/15	<ol style="list-style-type: none"> Information for sachets added 	<i>[Signature]</i>
23/09/15	<ol style="list-style-type: none"> Nutritional information per 100ml added to spec as export sachet is sold in ml's to Germany. Product code and barcode for 33ml sachet added. 	E E-Scott
08/03/16	<ol style="list-style-type: none"> Storage conditions for 'table' sauce added to spec. 	E E-Scott
08/06/16	<ol style="list-style-type: none"> Volume for retail bottle added to product code section and pack weight / volume available section. 	E E-Scott

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:	<i>[Signature]</i>	PAGE 14 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

30/08/2016	1. Country of origin of garlic powder changed from USA to China	E E Scott
06/09/2016	1. Country of origin information updated for spice	E E Scott
01/11/16	1. Product code and barcode for export sachet removed from spec	E E Scott
11/01/17	1. Outer case barcode for Table Sauce added to spec	E E Scott
16/05/17	1. TSS updated from 36-41% to 30-38% No change to recipe or organoleptic properties of product.	E E Scott
30/05/17	1. Product code and outer box details added to spec for sachets packed in 200's for bespoke customer	E E Scott
21/06/17	1. Information relating to Table 12's removed from spec as no longer available.	E E Scott
16/08/17	1. Shelf life of products packed into glass extended to 18 months.	Scott
07/09/17	1. SG recalculated to determine fill weight in ml's (Updated from 250ml to 256ml). Nutritional information per 100ml's re calculated.	E E Scott
18/01/18	1. Country of origin information updated for spice, due to a change in supplier.	E E Scott
136/05/18	2. List of ingredients, nutritional information and table of additives updated following change in supplier of seasoning used in product.	E E Scott
01/08/18	1. Country of origin updated for Onion Powder. Due to a change in supply, country of origin is now Egypt instead of France.	E E Scott
06/02/19	1. Outercase barcode for retail bottle updated.	E E Scott
27/06/19	1. Barcode for catering bucket updated. Previous code has an extra number in it which was not required / correct.	E E Scott
19/09/19	1. Pack details for case of 300g x 3 added to spec	E E Scott
16/01/2020	Country of origin updated for white granulated sugar, following updated information received from supplier.	Scott
12/05/21	1. Descriptive name updated 'Tomato Ketchup with Worcestershire Sauce, Vodka, Celery and Hot Peppers' to Tomato Ketchup with Vodka & Worcestershire Sauce'. 2. Country of origin updated for: Modified Maize Starch and Spice.	E E Scott

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:	B Bedull	PAGE 15 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4 Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W152**

TITLE: **Bloody Mary Tomato Ketchup**

	3. Reference to Table product, and sachets removed from spec, as no longer available.	
06/07/21	1. Details for 38g mini jar added to spec	<i>E E Scott</i>
13/10/21	1. TSS lowered from 30 – 38 to 28 – 32 to match current production values.	<i>E E Scott</i>
29/12/21	1. Shelf life from date of manufacture increased from 12 to 14 months.	<i>E E Scott</i>
05/12/22	1. Following pack sizes removed from spec, no longer available: SKPKTK152/0300 (3) (3 x Retail 300g) MJSATK152 (38g) 2. Country of origin for Spirit Vinegar, Modified Maize Starch, Onion Powder and Vodka updated. 3. Value for Fibre added to nutrition table. 4. Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec.	<i>E E Scott</i>
30/01/23	1. Country of origin for sugar updated, following information received from supplier.	<i>E E Scott</i>

VERSION NUMBER:	34	CREATED BY:	E. Scott	APPROVED BY:	<i>B. Bedull</i>	PAGE 16 OF 16
ISSUE DATE:	30/01/23					
REVIEW DUE DATE:	N/A					
T:\Technical\3.6 Specifications\4) Finished Product Specifications\Stokes\R3.6.2.W152 Bloody Mary Ketchup (v34).doc				THIS DOCUMENT IS UNCONTROLLED WHEN PRINTED		