	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W057
	TITLE: BBQ Sauce

Product Specification

Product Code	SKSABQ057/0315 (Retail 315g / 250ml) CTSABQ057/0002 (Catering 2kg) SASABQ057/0032 (Sachet 80 x 32g) SKSABQ057/SQ1 Squeezy Retail 510g / 408ml) SAZSABQ057/0040 (Generic Sachet 250 x 40g)
---------------------	---

General Product Description	A thick, smoky sauce with a molasses-style sweetness. Use as an accompaniment, a marinade or a dipping sauce.
Visual Appearance & Colour	A glossy, dark red / brown sauce
Product Flavour	A sweet and smoky bbq sauce
Product Aroma	Sweet, smoky aroma
Product Texture	A thick, smooth sauce


Name of the food: Legal Name / Customary Name / Descriptive Name (highlight as appropriate)	Smoke Flavour Barbeque Sauce
---	---------------------------------

List of Ingredients (including QUID and allergy / intolerance information):	Tomato Purée, Sugar and Cane Molasses (21%), Water, Spirit Vinegar, Honey (5%), Black Treacle (4%), Rapeseed Oil, Seasoning (2%) (Salt, Sugar, Smoke Powder (Smoke Flavouring), Honey Powder, Tomato Powder, Thickener: Modified Maize Starch, Natural Flavouring Extracts, Smoke Flavouring, Garlic Powder, Onion Powder, Spices, Barley Malt Extract, Stabiliser: Xanthan Gum), Thickener: Modified Maize Starch, Garlic Purée, Preservative: Sorbic Acid.
Generic Sachet Information	ORIGINAL BBQ SAUCE 40g Lot code BBE CONTAINS: BARLEY

Country of Origin:	UK
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Ingredient	Country of Origin
Tomato Puree	Italy, Greece
Sugar and Cane Molasses	Produced from Sugar beet grown in the UK and Cane Molasses Produced in the USA.
Water	UK
Spirit Vinegar	UK, Netherlands, Germany
Honey	Australia, Argentine, Brazil, Chile, China, Greece, Guatemala, Hungary, Mexico, New Zealand, Romania, Spain, UK, Ukraine, Uruguay, Vietnam.
Black Treacle	Argentina, Guadeloupe, Mozambique, Australia, Guatemala, Nicaragua, Belize, Guyana, Panama,

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	Brazil, Honduras, Peru, Costa Rica, Jamaica, Reunion, El Salvador, Laos, South Africa, Eswatini / formally Swaziland, Malawi, Zambia, Fiji, Mexico.
Rapeseed Oil	UK, France, Germany, Hungary, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Australia, Denmark, Uruguay.
Modified Maize Starch	Manufactured in: Italy, France Origin of raw material crop: France, Hungary, Italy
Seasoning	UK Manufactured
Garlic puree	China
Sorbic Acid	China

Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No	Sugar and Cane Molasses
220	Sulphur Dioxide	Carried over from the sugar production where it is used as a colour inhibitor	No	Black Treacle
504	Magnesium Carbonate	Free flow agent	No	Seasoning
433	Polysorbate 80	Solvent / Emulsifier	No	Flavouring in Seasoning
535	Sodium Ferrocyanide	Anticaking Agent	No	Salt in Seasoning
341iii	Tricalcium Phosphate	Anticaking Agent	No	Honey Powder in Seasoning
551	Silicon Dioxide	Free flow agent	No	Seasoning
1422	Modified Maize Starch	Thickener	Yes	Ingredient
220	Sulphur Dioxide	Starch Extraction	No	Modified Maize Starch
220	Sulphur Dioxide	Carry over from Molasses sugar, naturally occurring in onions and garlic	No	Molasses
551	Silicon Dioxide	Anti-Caking Agent	No	Seasoning

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Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.6	3.4	3.8
TSS (%)	43	41	45

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data

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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	192	240	NUTRICALC
ENERGY (KJ)	813	1016	NUTRICALC
FAT (g)	3.1	3.9	NUTRICALC
SATURATED FAT (g)	0.2	0.2	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	39.0	48.0	NUTRICALC
SUGAR (g)	26.0	32.0	NUTRICALC
FIBRE (g)	0.8	1.0	NUTRICALC
PROTEIN (g)	1.9	2.4	NUTRICALC
SALT (g)	1.6	2.05	NUTRICALC

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FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	No but not declarable	Malt Extract in Seasoning, contains <3ppm gluten and is declarable as 'Gluten Free'.
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	YES	
Peanuts and products thereof	YES	
Soyabeans and products thereof	YES	
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	Modified Maize Starch
Fruit and Fruit Derivatives	NO	Tomato
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Onions, Garlic, Rapeseed Oil
Coconut and Coconut Derivatives	YES	
TVP / HVP	YES	
Monosodium Glutamate	YES	

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Additives	NO	E220, E504, E433, E535, E341iii, E551, E1422
Preservatives	NO	E220
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	


IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	NO	Spice Extract in Seasoning
Artificial Flavouring	YES	
Smoke Flavouring	NO	Present Seasoning
Irradiated Material	YES	

IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	YES
Vegans	NO
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	YES
Lactose Intolerant	YES
Nut and sesame allergy sufferers	YES

Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

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GM INFORMATION:


The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	No
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	No
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	No
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No

Shelf Life & Storage Conditions

Shelf life from date of manufacture:	300g bottle 18months Squeezy bottle 18 months Sachet 12 months Catering bucket 14 months
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Store in a cool place, away from direct sunlight.
Shelf life once opened:	Once opened: Retail: refrigerate and consume within 6 weeks and by best before end date. Squeezy: consume within 10 days. If refrigerated consume within 6 weeks. Always consume before the best before end date on lid.

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	<p>Catering: refrigerate and consume within 21 days and by best before end date.</p> <p>Sachet: Consume same day of opening and by best before end date.</p>
Special Instructions:	Bottle Only - Shake before use

Pack Weight / Volume Available:


Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
315g / 250ml Glass Retail Bottle	315g	305.6g	296.1g	6	3.2kg
2.000kg Plastic Bucket	2.000kg	1.970kg	1.940kg	N/A	N/A
32g / 25ml Sachet	32g	29.2	26.3	80	2.8kg
510g / 408ml Plastic Squeezy Bottle	510g	495g	480g	10	5.65kg
40g Sachet	40g	36.4g	32.8g	250	10.7kg

Coding on Primary packaging (single unit)

	Glass Bottle	Bucket	Sachet	Plastic Bottle
Method	Ink jet onto lid	Printed on computer generated label	Ink Jet onto pack	Ink jet onto lid of bottle
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107	e.g. L5210 07/2015	L 8066 03/2020
Position on unit	Printed on lid	Printed on label	Printed onto back of pack	Printed onto lid of bottle
Barcode number on unit	5060092690621	5060092695992	UK:5060092695077 (Stokes Pre Printed Sachet Only) Generic Sachet:N/A	5060092696548

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Coding on Secondary Packaging


	Retail glass single case only	Sachet single case only	Plastic Squeezy bottle x 10
Method	Printed on outer case label	Printed on outer case label	Printed on outer case label
Code Format	BBE & 4 digit julienne code	BBE & 4 digit julienne code	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107	e.g. 04 2008 L7107	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label	Printed centrally on outer case label	Printed centrally on outer case label
Outer case barcode	315g x 6 = 5060092690874	UK: 5060092697873 (Box of 80 sachets only) 250 x 40g: 5060092698054	5060092696555

Packaging

Primary = Small Bottle (Glass Retail)

Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinfoil, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

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Primary = Plastic Squeezy Bottle

Description	Dimension	Material	Colour	Weight
Plastic Bottle	Width: 76.4mm Unlidded Height: 201,09mm Overall lidded Height: 211.06mm	Polypropylene	Opaque	40g
Plastic Cap	Diameter: 39mm Height: 18.70mm	38mm Polypropylene & Homopolypropylene Flip Top Lid, with a Lift 'n' Peel Induction Heat Sealed Liner and Silicone Valve	Raspberry Lid Silve and White Liner Opaque Valve	4.9g
Labels	Bottle Label front & back: Width: 69mm Height: 100mm Neck Label: Width: 113mm Height: 18mm	Paper / Foil	Multi Coloured	1.4g


Primary = 2.000 Ltr / kg

Description	Dimension	Material	Colour	Weight
Plastic Bucket	External Lidded Diameter: 202mm	Polypropylene Food Grade Plastic	Pre Printed Multicoloured	76g
Plastic Lid	Lidded Height: 103mm	Polypropylene Food Grade Plastic	Plum	31g
Label	Height: 62mm Width: 187mm	Paper	White	1.1g

Primary = Sachet 32g & 40g

Description	Pack Dimensions	Material	Colour	Weight
Printed Film	105mm x 56mm x 14mm.	Metalised plastic film laminated to low density polyethylene	Printed design as per artwork for the product	1.5g


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Secondary

	Small Retail Bottle	Box of 80 Sachet	Plastic Squeezy Retail	Box of 250 x 40g Sachet	
Description	Cardboard Outer Case with Divider	Cardboard Outer Case	Shelf Ready Cardboard Outer Case	Cardboard Outer Case	
Dimension	W: 208mm H: 149mm D: 135mm	W: 232mm H: 130mm D: 300mm	W: 157mm H: 216mm D: 274mm	W: 320mm H: 285mm D: 275mm	
Material	Cardboard	Cardboard	Cardboard	Cardboard	
Colour	White outer case with brown divider	Brown	White & Purple	Brown	
Weight	Case: 74g Divider: 31.5g	Case: 127g	80g	Case: 260g	

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SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.
 If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
 General manual handling rules apply with regard to storage, carrying and handling of product.
 Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT:

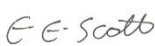
To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	
DATE:	05/12/22

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OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

Product Code		Version:	
Product Name		Date:	
COMPANY:			
ADDRESS:			
NAME:			
POSITION:			
SIGNATURE:			
DATE:			
PLEASE RETURN TO:	Elizabeth Scott (Technical Compliance Officer), Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessauces.co.uk Tel: + 44 (0) 1394 420 759 Fax: + 44 (0) 1394 420288		


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AUTHORISATION & SUMMARY OF AMMENDMENTS / ADDITIONS


DATE	AMENDMENTS / ADDITION	APPROVED BY
13/07/10	1. Nutritional information updated based on renewed information submitted by raw material suppliers	<i>E E Scott</i>
16/11/10	1. Product now packed into 2kg catering buckets. Updated information added to specification	<i>E E Scott</i>
24/05/2013	1. Updated Nutritional Information	<i>John</i>
06/11/13	1. Information updated onto version 4 of D036 / spec 2. Ingredient declaration updated: QUID added, allergens highlighted in bold, function of modified maize starch added, compound ingredient declaration for seasoning updated following changes in the Flavouring Regulations. 3. Country of origin information updated 4. List of declarable and non declarable additives updated 5. Catering pack details removed from spec as no longer available to purchase 6. Packaging information updated (sizes, dimensions etc)	<i>E E Scott</i>
03/03/14	1. Manufacturer of seasoning has delisted and stopped manufacturing the seasonings used in this product. New seasoning has been sourced and matched. Ingredient declaration, list of additives, nutritional and food intolerance information updated to reflect new supply.	<i>E E Scott</i>
26/11/14	1. QUID removed for Black Treacle, as Black Treacle not referred to in product name or description.	<i>E E Scott</i>
10/12/14	1. Packaging details for table sauce added to specification	<i>E E Scott</i>
11/02/15	1. New design retail label: marketing information has been updated and now makes reference to black treacle. QUID for black treacle added to list of ingredients.	<i>E E Scott</i>
10/03/15	1. 2kg Catering pack size added to specification	<i>E E Scott</i>
15/04/15	1. Level of starch reduced in recipe to create thinner product. No change to ingredient declaration. Nutritional information recalculated and updated.	<i>E E Scott</i>
28/05/15	1. New table sauce pack size and blue coloured case label for Brakes	<i>Stithank</i>
15/07/15	1. Country of origin information updated for vinegar. Spirit Vinegar now also from Belgium and Holland, as well as the UK.	<i>E E Scott</i>

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11/09/15	1. Information for sachets added.	<i>E E Scott</i>
23/09/15	1. Nutritional information per 100ml added to spec, as export sachet to Germany is sold in ml's. 25ml added to spec for German sachet, along with product code and barcode.	<i>E E Scott</i>
08/06/16	1. Volume for retail bottle added to product code section and to Pack weight / Volume available section.	<i>E E Scott</i>
17/06/16	1. Separate spec for sachets generated, as Worcestershire Sauce removed from recipe. Now suitable for vegetarians. List of ingredients and nutritional information updated.	<i>E E Scott</i>
26/09/16	1. Country of origin information updated for honey	<i>E E Scott</i>
16/02/17	1. Details for Catering Buckets Added.	<i>E E Scott</i>
13/03/17	1. 'Original' added to product name at the top of the first page of the spec. 2. Information updated onto version 6 of document design.	<i>E E Scott</i>
19/04/17	1. Retail and table packing details and product codes added back onto spec, as all packaging types are now suitable for vegetarians.	<i>E E Scott</i>
30/05/17	1. Product code and outer box details added to spec for sachets packed in 200's for bespoke customer 2. Outer box information for retail, table and 60 x 32g sachets added back onto spec	<i>E E Scott</i>
21/06/17	1. Outercase barcode for table 6's added to spec. 2. Secondary packaging information for table 6's updated, as packing details on previous spec was for table 12's which Table BBQ Sauce is not available in.	<i>E E Scott</i>
21/07/16	Amended to not suitable for vegans as contains honey	<i>E E Scott</i>
16/08/17	Shelf life for product packed into glass extended to 18 months	<i>E E Scott</i>
20/06/18	1. Bulk sachets are no longer available in boxes of 200, new pack size is 300's. 2. Details of bulk sachet packing box updated.	<i>E E Scott</i>
11/03/2019	1. Country of origin for Rapeseed Oil updated, following updated information received from supplier.	<i>Quibert</i>
02/04/19	1. Information for retail plastic squeeze bottle added to spec.	<i>E E Scott</i>
29/04/19	1. Date coding for squeeze bottle changed to now be printed on lid, instead of back of bottle.	<i>E E Scott</i>

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	DOMAIN: QUALITY MANAGEMENT SYSTEM
	REF N°: R3.6.2.W057
	TITLE: BBQ Sauce

08/05/19	1. Pack details for case of 315g x 3 added to spec	<i>E E Scott</i>
19/06/19	1. Weight in ml added to Squeezy bottles	<i>[Signature]</i>
04/09/2019	1. Country of origin for Rapeseed Oil updated, following updated information received from supplier.	<i>[Signature]</i>
31/10/19	1. Pack details for case of 510g x 3 squeezy bottles added to spec	<i>E E Scott</i>
20/01/2020	Country of origin updated for Soft Dark Brown sugar, following updated information received from supplier.	<i>[Signature]</i>
02/04/2020	Created v35. Amended all relevant details relating to the PCR squeezy bottle.	<i>[Signature]</i>
29/12/20	Created v36. Country of origin for honey updated, following information received from supplier.	<i>E E Scott</i>
03/03/21	Removed TSSABQ057/0315 and SAZSABQ057/0032 from spec, as no longer available. Nutritional information rounded. Sachets now packed in boxes of 80's, no longer in 60's. Case details and outer barcode updated to reflect change. Updated colour of lid for glass bottle from silver to raspberry.	<i>E E Scott</i>
16/04/2021	Amended all relevant details in association with the change in number of sachets from 60 to 80 per box.	<i>[Signature]</i>
17/06/21	Details for Generic Sachet 250 x 40g added to spec.	<i>E E Scott</i>
29/12/21	Shelf life from date of manufacture for catering bucket increased from 12 to 14 months.	<i>E E Scott</i>
21/07/22	TSS range updated from 44 - 54 to 41 - 45 to reflect production results being achieved and range set on the PRS.	<i>E E Scott</i>
27/09/22	Details for plastic squeezy bottle updated to reflect change in supply (Move from PET to Polypropylene) Details for lid and Outercase also updated. Details for 2kg Catering Bucket updated, following redesign and use of single label.	<i>E E Scott</i>
16/11/22	Black treacle country of origin updated based on information provided by the supplier.	<i>[Signature]</i>
05/12/22	Following pack sizes removed from spec, as no longer available: SKPKBQ057/315 (3) (3 x Retail 315g) SKPKBQ057/SQ1 (3) (3 x SQUEEZY retail 510g) Country of origin for Spirit Vinegar, Honey, Rapeseed Oil and Modified Maize Starch updated.	<i>E E Scott</i>

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	<p>Minimum Life on Receipt statement added to Shelf Life & Storage Conditions section of spec. Storage conditions for squeeze bottles updated in Shelf Life & Storage Conditions section of spec. Value for Fibre added to nutrition table.</p>	
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