

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager		1 of 9

Manufacturer Data			
Name:	Keejays Limited		
Address:	Crockatt Road Lady Lane Industrial Estate Hadleigh, Suffolk, UK, IP7 6RD		
Telephone:	01473 827 304	Emergency: 07836 276 755	
Email account:	enquiries@keejays.com		
Contacts:	Sammy Lee	Managing Director	sammy@keejays.com
	Amanda Walden	Director	amanda@keejays.com
	Americo Nunes	Technical Manager	americo@keejays.com
	Nicola Race	Technical Assistant	nikki@keejays.com
Accreditation:	BRC – Food Safety Issue 8	Site code – 1201874	

PRODUCTS						
Code	Pack size	Case size	Pack Barcode	Case Barcode	Shelf life	Life once opened
20001	405g	6 (tray)	5013499000036	05013499009015	24 months (Stored in a cool dry place)	24 months (Stored in a cool dry place)
20002	405g	12 (box)	5013499000036	05013499007516		
20005	4.5kg	1	5013499000067	N/A		
20006	8kg	1	5013499008292	N/A		
20008	12.5kg	1	5013499010240	N/A		
Commodity code		2103909089	Health mark	Not applicable	Country of Origin	UK

Product description (Organoleptic)	
Specially blended to give a delicious classic, mild, creamy, smooth, authentic curry sauce.	
Viscosity:	High (Paste Form)
Colour:	Dark Walnut
Texture:	Grainy Matt
Aroma:	Intensely Fragranced with curry, herbs and spices with a delicate onion background
Taste:	Savoury with a small hint of sweet aftertaste as well as a light spicy heat
Appearance Concentrate	
Appearance Cooked as per instructions	

Storage			
Temperature on delivery:	Ambient	Once opened:	Store in a cool dry place
Recommended storage temperature:	Ambient	Special conditions:	N/A

CCP 2	TEMPERATURE CONTROL		
Process	Critical Control Limit	Probes	Test Frequency
Cooking	During 10 minutes at $\geq 101^{\circ}\text{C}$	Calibrated (UKAS approved)	Each Batch

CCP 5	METAL DETECTION				
Metal Stick Sizes			Frequency test	Method	Product test
Ferrous 4.5 mm	Non-Ferrous 4.5 mm	Stainless Steel 6.0 mm	Start and end of shift. Every hour.	On line Metal Detection.	Each pack.

Share in our passion for quality sauces.

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager		2 of 9

INGREDIENTS LIST


Fortified **Wheat** Flour (**Wheat** Flour, Calcium carbonate, Iron, Niacin, Thiamin), Vegetable Oil (Rapeseed Oil, Anti Foaming Agent (E900)), Palm Oil, Curry Powder (12%) (Coriander, Turmeric, Cumin, Gram Flour, Salt, Fenugreek, Black Pepper, Chilli, Garlic, Fennel Seed, **Mustard**, Star Anise), Salt, Water, Flavour Enhancer: Monosodium Glutamate, Coconut Cream (1.5%), Onion Powder, Spice (0.5%)

INGREDIENTS BREAKDOWN

Ingredients List		Level 1	Level 2	Country of Origin
		%	%	
	Fortified Wheat Flour	30-40		UK
1	Wheat Flour		99.59	UK
2	Calcium carbonate		0.39	UK
3	Iron		0.008	USA
4	Niacin		0.008	India
5	Thiamin		0.008	China
	Rapeseed Oil	20-27		UK
6	Rapeseed Oil		99.99	UK, France, Lithuania, Latvia, Estonia, Poland, Bulgaria, Denmark
7	Antifoam E900		5ppm	Netherlands
8	Palm Oil	8-17		Malaysia, Indonesia, Papua New Guinea
	Curry Powder Mild KJ	12		UK
9	Coriander		5 - 9	Russia, Poland, Romania
10	Turmeric		5 - 9	India
11	Cumin		5 - 9	Turkey, Syria
12	Gram flour		5 - 9	Austria, Canada, UK
13	Salt		5 - 9	UK
14	Fenugreek		5 - 9	India, UK
15	Black Pepper		5 - 9	Vietnam, Indonesia
16	Chilli		5 - 9	India
17	Garlic		5 - 9	India
18	Fennel Seed		5 - 9	Egypt
19	Mustard		5 - 9	Canada, USA
20	Star Anise		5 - 9	Vietnam
21	Salt	0.5-5.0		UK, Israel, Germany, Netherlands
22	Water	0.5-4.0		UK
23	Monosodium Glutamate	0.5-4.0		Vietnam, France
24	Coconut Flaked Cream	1.5		Malaysia, Indonesia, Philippines
25	Onion Powder	0.5		India
26	Spice	0.2-0.6		Spain

MSG STATEMENT

- Goldfish Brand Chinese Curry Sauce Concentrate is sold as a concentrate.
- When prepared according to the pack instructions (Diluted 100g Concentrate / 300g Water) the sauce as consumed contains 0.84% MSG (8.4g/kg)

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager		3 of 9

PACKAGING DETAILS			Product code: 20001		Name: Chinese Curry Sauce				Size: 6 x 405g		
Primary packaging				Secondary packaging				Tertiary			
Name		QTY	grams	Name		QTY	grams	Name		grams	
405g Tub square		6 x	22.1	Shrink Film Clear 350/700mm 45mu LDPE		1 x	0.0135	Pallet Wrap S10 400mmx300mmx17μ		550	
405g Tub square lid		6 x	9					Card layer		1800	
Tray 299x92x30mm		1 x	30.9					Wood pallet		25000	
Per unit	31.1g	Per case	217.5g	Per case	0.0135g	Per pallet	4.185g	Tertiary weight		27350g	
PALLET CONFIGURATION			Units per case	6	Cases per layer		31	Layers	10	Per pallet	310
WEIGHT/VOLUME CONTROL			Target	405g	Average	405g €		T1	392.85g	T2	380.7g


PACKAGING DETAILS				Product code: 20002		Name: Chinese Curry Sauce				Size: 12 x 405g	
Primary packaging				Secondary packaging				Tertiary			
Name		QTY	grams	Name		QTY	grams	Name		grams	
405g Tub square		12 x	22.1	Cardbox 214x214x170mm		1 x	122.4	Pallet Wrap S10 400mmx300mmx17μ		550	
405g Tub square lid		12 x	9					Card layer		1800	
								Wood pallet		25000	
Per unit	31.1g	Per case	373.2g	Per case	122.4g	Per pallet	19584g	Tertiary weight		27350g	
PALLET CONFIGURATION			Units per case	12	Cases per layer		20	Layers	8	Per pallet	160
WEIGHT/VOLUME CONTROL			Target	405g	Average	405g	€	T1	392.85g	T2	380.7g

PACKAGING DETAILS				Product code: 20005		Name: Chinese Curry Sauce				Size: 4.5kg		
Primary packaging				Secondary packaging				Tertiary				
Name		QTY	grams	Name		QTY	grams	Name		grams		
Chinese Bucket IML 5L/4.5kg		1 x	168					Pallet Wrap S10 400mmx300mmx17μ		550		
4.5kg/5L White Lid		1 x	36					Card layer		1800		
								Wood pallet		15000		
Per unit	204g	Per case		Per case		Per pallet		Tertiary weight		27350g		
PALLET CONFIGURATION			Units per case		1	Cases per layer		25	Layers	6	Per pallet	150
WEIGHT/VOLUME CONTROL			Target		4.5kg	Average		4.5kg €	T1	4432g	T2	4365g

PACKAGING DETAILS			Product code: 20006		Name: Chinese Curry Sauce				Size: 8kg					
Primary packaging				Secondary packaging				Tertiary						
Name		QTY	grams	Name		QTY	grams	Name		grams				
Chinese IML 10L/8kg Bucket		1 x	328.3					Pallet Wrap S10 400mmx300mmx17μ		550				
10L/12L (8kg/12.5kg) Lid White		1 x	76.7					Card layer		1800				
								Wood pallet		25000				
Per unit	405g	Per case		Per case		Per pallet		Tertiary weight		27350g				
PALLET CONFIGURATION			Units per case		1		Cases per layer		16		Layers	5	Per pallet	80
WEIGHT/VOLUME CONTROL			Target		8kg		Average		8kg €		T1	7880g	T2	7760g

PACKAGING DETAILS				Product code: 20008				Name: Chinese Curry Sauce				Size: 12.5kg								
Primary packaging						Secondary packaging						Tertiary								
Name				QTY	grams	Name			QTY	grams	Name		grams							
12.5kg (12L) Bucket White				1 x	373						Pallet Wrap S10 400mmx300mmx17μ		550							
10L/12L (8kg/12.5kg) Lid White				1 x	76.7						Card layer		1800							
											Wood pallet		25000							
Per unit		449.7g		Per case				Per case				Per pallet				Tertiary weight		27350g		
PALLET CONFIGURATION					Units per case		1		Cases per layer		14		Layers		5		Per pallet		70	
WEIGHT/VOLUME CONTROL					Target		12.5kg		Average		12.5kg		T1		12350g		T2		12200g	

Share in our passion for quality sauces.

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager		4 of 9

Process Flow Description	
Step	Description
1. Purchase	
2. Receipt	Income goods Ambient/Frozen checks and traceability number issued.
3. Storage	Transfer to storage warehouse – Ambient Temperature.
4. Segregation	Allergens and type of packaging.
5. Preparation	Transfer from warehouse to kitchen (picking and weighing).
6. Cooking	Heating/Blending – (CCP2) Cooking Temp / Holding Time.
7. QC Sampling	Each batch to be organoleptic tested before release for filling.
8. Bottling/Filling	Segregation and control applied as per CCP's list.
9. Metal Detection	(CCP5) Metal Contamination.
10. Weighing	Each unit is weighed
11. Capping/Lid	First step of packaging
12. Packing and Palletisation	Coding (traceability print/labelling); Boxing; Labelling.
13. Storage	Finish Product transfer to Warehouse (Ambient temperature).
14. Despatch	Transfer to road transport for deliver to customer (Ambient temperature).

Allergen Information				
Under Dir 2003/89/EC & 2005/26/EC (Added intentionally as an ingredient or derivative)				
Allergen	Contains	Handled on same line	Handled on site	Details / Comments
Celery	No	Yes	Yes	
Gluten	Yes	Yes	Yes	Found in grains, such as wheat, spelt, kamut, rye, barley and oats
Crustaceans	No	Yes	Yes	(SEGREGATED) Include the crabs, lobsters, crayfish, shrimp, etc.
Eggs	No	No	No	
Fish	No	No	No	
Lupin	No	No	No	
Milk	No	No	No	
Molluscs	No	Yes	Yes	(SEGREGATED) Such as mussels and oysters
Mustard	Yes	Yes	Yes	Curry powder
Tree nuts	No	No	No	Almonds, hazelnuts, walnuts, brazil nuts, cashews, pecans, pistachios and macadamia.
Peanuts	No	No	No	
Sesame seeds	No	No	No	
Soybeans	No	Yes	Yes	
Sulphur dioxide and sulphites	No	No	No	If they are at a concentration of >10ppm
ALLERGEN ADVICE:		May contain Celery and Soya		

Intolerance Information		
Artificial Antioxidants	No	
Colours	No	
Artificial Flavourings	No	
Flavour Enhancers	Yes	Ingredient: Monosodium Glutamate
Artificial Preservatives	No	
Artificial Sweeteners	No	
Animal products	No	(Keejays is a dairy and meat free factory)
Genetically Modified proteins	No	
Palm Oil	Yes	RSPO Certified Sustainable Palm Oil
Coconut	Yes	Coconut Cream

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager	5 of 9	



Product Suitability			
Vegetarians	Yes	Nuts free	Yes
Vegans	No	Organic	No
Coeliacs	No	Kosher	Not certified
Lactose free	Yes	Halal	Not certified
GM free	Yes	Irradiated	No

NUTRITIONAL INFORMATION		
Typical Values (cooked as per instructions)		
Nutrients	per 100g	Per 200g serving
Energy (Kj)	409	819
Energy (Kcal)	99	198
Fat	7.47g	14.93g
of which saturates	2.03g	4.07g
Carbohydrate	7.17g	14.33g
of which sugars	0.17g	0.33g
Fibre	1.53g	3.07g
Protein	1.5g	3g
Salt	1.037g	2.073g

MICROBIOLOGICAL STANDARDS				
TEST	Method Ref.	SATISFACTORY	ACCEPTABLE	UNSATISFACTORY
Total Viable Count @30°C for 48hrs	AM/M: 01-1	$\leq 1 \times 10^6$	$\leq 2 \times 10^6$	$> 2 \times 10^6$
Presumptive Enterobacteriaceae	AM/M: 03-1	≤ 100	100	> 100
S. Aureus (Coag. Pos. Staphylococci)	AM/M: 06-1	≤ 50	50	> 50
E. Coli (β -Glucuronidase Positive)	AM/M: 04-6	≤ 10 cfu / g	10 cfu / g	> 10 cfu / g
Clostridium perfringens	AM/M: 07-1	≤ 10 cfu / g	10 cfu / g	> 10 cfu / g
Presumptive Bacillus Cereus	AM/M: 13-1	≤ 300	300	> 500
Yeasts	AM/M: 10-1	$\leq 1 \times 10^4$	$\leq 1 \times 10^5$	$> 1 \times 10^5$
Moulds	AM/M: 10-1	$\leq 1 \times 10^3$	1×10^4	$> 1 \times 10^4$
Salmonella	AM/M: 12-3	Not detected in 25g	Not detected in 25g	Present in 25g
Listeria monocytogenes	AM/M: 11-E	Not detected	Not detected	Detected
Laboratory: Alliance Technical Laboratories Ltd		UKAS Accreditation No.: 2262		

Labels	
Traceability data printed on top of pots. (Example)	
Traceability label applied on top of buckets. (Example)	

PRODUCT SPECIFICATION				
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager		6 of 9


Case label 6 x 405g 12 x 405g (Example)		
--	---	--

Bucket label 12.5kg	
---------------------	---

Bucket label 4.5kg	
--------------------	--

Final Products Photos	
405g pots The label is IML (In-Mould-Label)	 

Share in our passion for quality sauces.

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager		7 of 9

4.5kg bucket 8kg bucket 12.5kg bucket The label on buckets 4.5kg and 8kg are IML (In-Mould-Label)	  
--	--


Final Products Case Photos	
6 x 405g case (Example)	 
12 x 405g case (Example)	

Product Coding System Used	
BBE date: OCT 2020 19309 3B 20001 1018	– Best Before Date (date must be MMM YYYY) – Batch code – 3rd load cooked in kettle B – Finished product code – 10 hours and 18 minutes

SAFETY DATA
<ul style="list-style-type: none"> This product supplied by Keejays Ltd is a non-hazardous, edible food items. If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention. General manual handling rules apply with regard to storage, carrying and handling of product. Treat as food substance with regards to slip, trip and floor hazards if spilt.

PACKAGING RECYCLABLE
<ul style="list-style-type: none"> All plastics and card box we use can be recycled 100%. <ul style="list-style-type: none"> Pots and bucket – PPC - Polypropylene copolymer Pallet stretch wrap film – LLDPE - Linear low-density polyethylene Shrink film – LDPE - Low-density Polyethylene

Share in our passion for quality sauces.

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department	Approved by: Technical Manager	8 of 9	

IRRADIATION STATEMENT

- There are no known irradiated ingredients present in any of the raw material or finished products manufactured by Keejays Ltd.
- The company has no intention of knowingly purchasing any raw material or ingredient that has been irradiated.

GENETICALLY MODIFIED INGREDIENTS STATEMENT

- The products manufactured at Keejays Ltd do not contain genetically modified ingredients.
- It is our policy at Keejays Ltd not to use genetically modified raw materials or raw materials produced from any genetically modified material.

RESPONSIBILITY FOR CUSTOMERS GENERATING OWN LABEL ARTWORK

- It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Keejays accept no responsibility for the generation of customer own label artwork.
- We strongly recommend to customer that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT

- To the best of the customers knowledge, all products supplied by Keejays Ltd comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments thereof, affecting product in England, Scotland or Wales.
- Keejays Ltd hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


CONFIDENTIALITY STATEMENT


- This specification remains the intellectual property of Keejays Ltd.
- The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

SPECIFICATION AGREEMENT

This specification should be signed by both parties to confirm acceptance, if the specification is not queried or a signed copy not received back by Keejays Ltd within 14 days or an order placed between receipt and the 14 days it will be deemed that the customer has accepted the specification.

There shall be no deviation from this specification without prior agreement.

SUPPLIER REPRESENTATIVE		CUSTOMER REPRESENTATIVE	
Name:	Americo Nunes	Name:	
Position:	Technical Manager	Position:	
Date:	11/02/2021	Date:	
Signature:		Signature:	

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 03/07/2021	Version: 21
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
	Prepared by: Technical Department		Approved by: Technical Manager	
				9 of 9

Version	Person Responsible	Amendment's log	Date
4	Paul Turner	Nutrition Information Updated	04/12/2006
5	Paul Turner	Allergen Information Updated	03/05/2007
6	Paul Turner	Curry Powder Compounds Updated	03/03/2008
7	Paul Turner	Micro Information Updated	13/06/2008
8	Paul Turner	Metal Detection Limits & Nutrition Information Updated	16/04/2010
9	Paul Turner	New Format, information updated	21/07/2011
10	Nikki Race	HACCP Flow Chart Updated & New Company Logo Added	26/05/2015
11	Nikki Race	Nutrition information Added	28/11/2015
12	Nikki Race	Wheat Flour Compounds Added	09/02/2016
13	Nikki Race	BRC Logo Removed	16/06/2016
14	Nikki Race	CoO & Packaging Weights Updated and Acceptance Statement Added	29/01/2018
15	Nikki Race	Packaging Code Updated	13/07/2018
16	Nikki Race	Contact Information Added, Nutrition Order Corrected	12/07/2019
17	Nikki Race	Information Copied Over into new specification Template, New product Code Added	06/01/2020
18	Americo Nunes	All specs with different sizes placed in one. Layout changed.	11/05/2020
19	Nikki Race	Allergen Section expanded	28/09/2020
20	Americo Nunes	Commodity code, Health mark and CoO info added	11/02/2021
21	Americo Nunes	Milk removed from allergens list	03/07/2021
22			
23			
24			